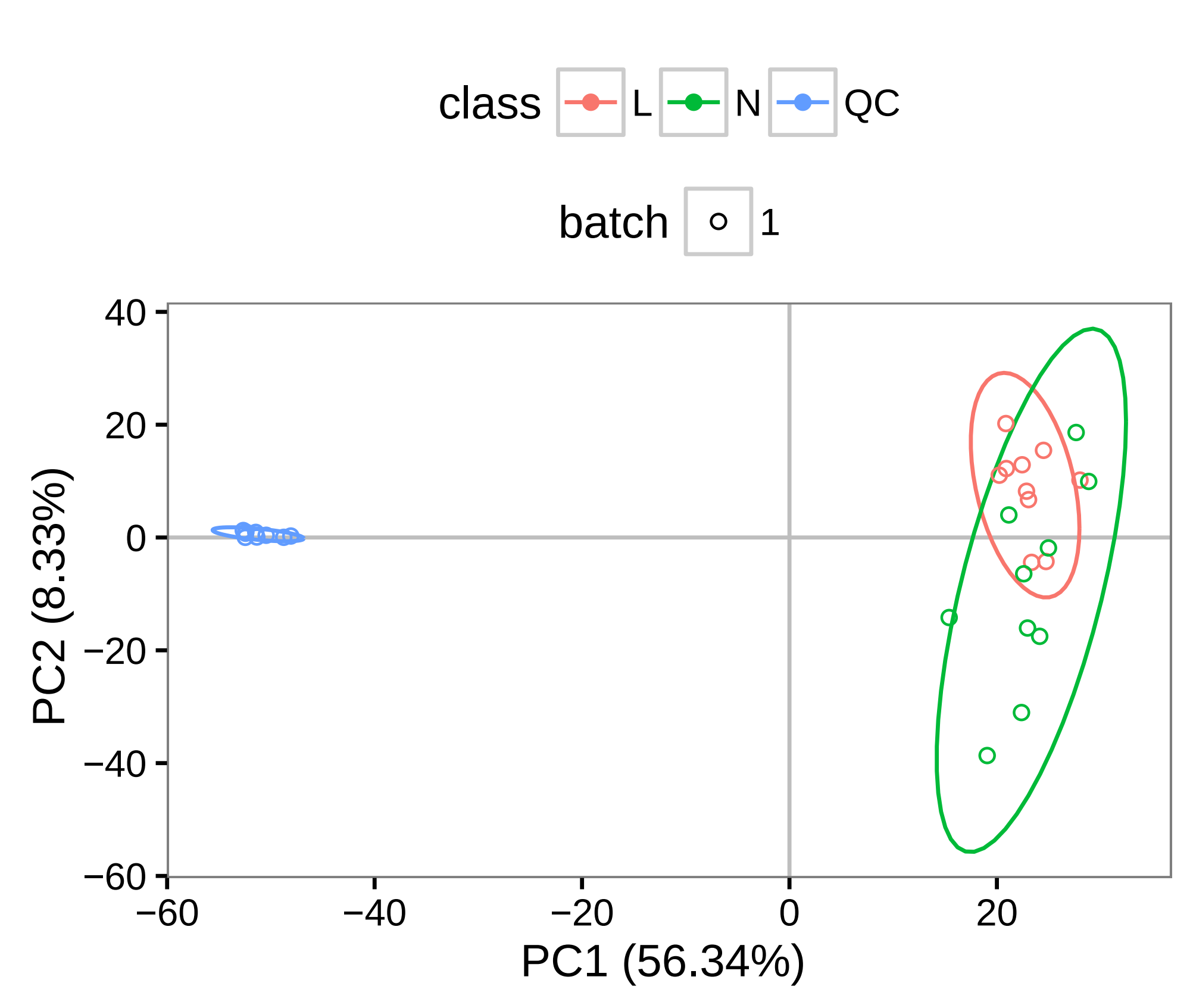

class
L
N
QC
batch
1
40
20
0
−20
−40
−60
PC2 (8.33%)
−60
−40
−20
0
20
PC1 (56.34%)